200-BR Series

High-Gloss Chain Stopped Alkyd Handrail Paint

Highland 200-BR Series is a specially modified alkyd designed to provide the premium aesthetics of a high-gloss topcoat with the corrosion resistance of an industrial primer in a direct to metal application. This unique coating the premier coating option for handrails. 200-BR Series provides superior hide, and easy one coat coverage. 200-BR Series provides all of the benefits of a two coat system in one easy coat dramatically reducing application time.

Tech Specs

Heat Resistance:	200°F Constant with spikes to 300°F - Color will shift above 200°F
Vehicle Type:	High Solids Chain Stopped Alkyd
Reducer:	Not Normally Required
In summer if des	sired: Highland #100 Reducer
In Winter if desir	red: Highland #120 Reducer
Mix Ratio:	Single Package
Pot Life:	N/A
Volume Solids:	47%
Theoretical Coverage:	753ft2 /gal. @ 1 mil DFT
VOC:	3.5 lbs/gal (420 g/l)
Flash Point:	-4°F (Lowest Flashing Component)
Dry Film Thickness:	2-6 mils DFT
Wet Film Thickness:	4.3-12.7 mils WFT

Dry-time:	6 mils DFT @ 77°F
To Touch:	1 Hour
To Recoat:	1 Hour
To Ship:	12 Hours
Cure Requirements:	Air Dry
Hot Application:	N/A
Shelf Life:	2 Years Minimum
Finish:	High-Gloss (95+)
Color:	Standard & Custom Colors
Packaging:	1, 5, & 55 gallon containers
Storage Temperature:	40°F - 100°F
Application Temp:	
Ambient:	45°F Minimum
Substrate:	40°F - 100°F

Surface Preparation

All surfaces should be clean, dry and free of all foreign contaminants. A SSPC-SP1 Solvent Cleaning with Highland 901 Cleaning Solvent is recommended before blasting or other cleaning method.

Carbon Steel:

Best: A SSPC-SP 10 Near White Metal Blast to achieve a low blast profile of 1.0-1.5 mils is recommended **Good:** A SSPC-SP6 Commercial Blast will provide good results in most situations. **Acceptable:** While abrasive blast cleaning is preferred, when it is not an option, Hand or Power Tool Cleaning per SSPC-

SP3 may be used and will provide good results. Acceptable: While one of the above cleaning methods is preferred, a solvent wipe per SSPC-SP1 may be used and will provide good results. 200-BR Series may be applied over clean non-blasted steel.

Stainless Steel:

Surface must be clean and dry. Remove all oil, grease, soil, drawing and cutting compounds and other foreign matter by solvent cleaning per SSPC-SP1.

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Highland International ENGINEERED PAINT SYSTEMS



Mixing & Application

Mixing: Highland 200-BR needs to be thoroughly mixed using mechanical agitation. It is ready to spray after proper mixing.

Reduction: Reduction is not required, if desired, reduce by 0% - 10% with Highland 100 or 120 reducers.

34-ALH-100 Additive: Highland 34-ALH-100 High Solids Urethane Modifier may be added at a 10:1 ratio to 200-BR Series for increased gloss and hardness, and decreased dry times.

Brush and Roller Application: Highland 200-BR Series is designed for brush and roller applications, but may also be spray applied using the recommendations below. Note: Reduction may be desired for spray applications.

Standard Airless Applications

Airless Gun: Pump Pressure: Manifold Filter: Gun Filter: Titan 740 Impact or equivalent Apply at 1800 – 3100 PSI 60 Mesh 60 Mesh Hose: Gun: Tip Range: 1/4 inch ID LX-8011 or equivalent .013 - .021

Clean Up: Highland #901 Cleaning Solvent

Typical Systems

DTM Services:

Apply 1 coat of 200-BR Series at 2-6 mils DFT (4.3-12.7 mils WFT) in a single uniform coat.

Safety Information

- Use normal precautions such as gloves, facemasks and barrier creams.
- Adequate ventilation must be maintained. In confined areas, applicators must wear constant flow airline respirators.
- If product comes into contact with skin, wash thoroughly with lukewarm water or diluted Boric Acid, and obtain immediate medical attention.
- This product contains FLAMMABLE materials. Keep away from sparks and open flames. Observe NO SMOKING regulations.
- All electrical equipment and installations should conform to NEC regulations. In areas where explosion hazards exist, applicators should be required to use nonferrous tools, and to wear conductive, non sparking shoes.
- Observe low flash regulations.
- Refer to Safety Data Sheet (SDS) for complete safety instruction

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