

# Highland International

## Force Cure Guideline for ChemTemp 74 Series

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- 1) After final application of the Highland International ChemTemp Series, allow to vent 4-6 hours at 75°F with good air circulation to all portions of the enclosed area. This fresh air is required to remove all solvent vapors. This ventilation or air movement is required throughout the complete curing period.
  
- 2) After ventilation period (75°F) slowly ramp surface temperature to:
  - 85°F for 5 days (24 hour days)
  - 95°F for 3 days
  - 105°F for 2 days
  - 115°F for 36 hours
  - 125°F for 24 hours
  - 140°F for 12 hours
  - 200°F for 1 hour

These are general guidelines. If you require more detailed information concerning accelerated cure schedules, please contact Highland International Representation.